



# Product Specification/Formula Statement

310 W. Alondra Blvd.  
Gardena, CA 90248  
(310) 523-3664 - Office (310) 523-1619 - Fax

Current as of: 07/27/20

Version #: 10/01/19

Supersedes Version #: 02/08/19

Brand: Hot Off The Grill

Commodity Code #: C13018

Commodity UPC#: 007219391 1318 9

Commercial Code #: 130018

Commercial UPC#: 007219391 1318 9

Product Name: Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

USDA Commodities used: Processed Cheese (100036)

## Buy American Provision Statement:

Integrated Food Service certifies that we are in compliance with the "Buy American Provision" (SP20-2006 Revised). All products we produce and sell to School Food Agencies (SFA) containing USDA donated commodity Beef and/or Cheese have a minimum of 95% U.S. content. Our commercial products on the average contain 85% U.S. content and minimum of 65% U.S. content.

## Handling and Cooking Instructions:

Shelf Life: Frozen 9 months, once thawed 2 days (refrigerated).

Safe Handling and Heating Instructions: Product is Ready-to-Eat, but for a better experience, heat from a thawed state. Ensure an internal temperature of at least 160°F is achieved by using a calibrated food grade thermometer.

Do not remove wrap on wrapped product before heating.

Microwave: From Thawed State \*(Microwave ovens vary; adjust time accordingly to heat product) 1. Open one end of the package. 2. Place on microwave safe plate, 3. Microwave 40-50 seconds; or until heated through.

Conventional Oven (Frozen): n/a

Convection Oven (Frozen): n/a

Conventional Oven (Thawed): 325 F 18 - 20 Minutes

Convection Oven (Thawed): 325 F 18 - 20 Minutes

## Ingredients:

Whole Grain Hawaiian Bun: Water, Whole Wheat Flour, Enriched Wheat Flour (Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Soybean Oil. Contains Less Than 2% of: Salt, Yeast, Gluten, Calcium Propionate, Sodium Stearoyl Lactylate, Calcium Sulfate, Enzymes, Turmeric. Turkey Ham Flavored Turkey Bologna, Smoke Flavoring Added: Turkey Thigh, Water, Isolated Soy Protein, Less Than 2% Sugar, Salt, Vinegar, Sodium Phosphate, Sodium Nitrite, Smoke Flavoring, Sodium Erythorbate. Reduced Sodium, Reduced Fat Pasteurized Process American Cheese: Milk and Skim Milk, Water, Dairy Product Solids\*, Modified Food Starch\*, Cream, Contains 2% or Less of Cheese Culture, Citric Acid, Color Added, Enzymes, Milk Protein Concentrate\*, Potassium Citrate, Salt, Sodium Citrate, Sorbic Acid (Preservative), Soy Lecithin, Vitamin A Palmitate. \*Ingredient not in Regular Pasteurized Process American Cheese.

## Allergen Statement (Product Contains):

☒ Wheat  
☒ Milk

☐ Eggs  
☐ Peanuts

☐ Tree Nuts  
☒ Soy

☐ Fish/Shellfish  
☒ Gluten

## Nutritional Information:

Weight	87.88 g	Dietary Fiber	1.99 g	Sugar	5.22 g
Calories	186.16	Fat (total)	4.25 g	Calcium	105.20 mg
% Calories Fat	20.55 %	Fat (saturated)	1.37 g	Iron	1.85 mg
% Calories Sat Fat	6.62 %	Trans Fat	0 g	Vitamin C	0 mg
Protein	10.62 g	Cholesterol	16.98 mg	Vitamin A	121.85 IU
Carbohydrate	27.21 g	Sodium	392.23 mg	Riboflavin	0 mg
Niacin	0 mg	Thiamine	0 mg	Potassium	0 mg

## Case Coding Example:

(Manufacture Date/ Production Line #)

(Example: January 1st 2013 Product produced on Line A)

010113A

I certify that the above information is true and correct and that a 3.10 ounce serving of the above product (ready for serving) contains 1.00 ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

Jean-Yves Courbin, V.P. of Operations

7/27/2020

(310) 523-3664

Printed Name

Date

Phone Number



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## Product Name:

Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

## Packaging:

CN Label: N.A.

Case Count: 100

Case Cube: 1.13

Cases/Pallet: 72

Portion Size: 3.10 oz.

Net Wt./Case: 19.38 LBS.

Case Dimensions: 18 x 12 x 9

Pallet Config: 8 x 9

## EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria? (at least 50% or 1st ingredient?)	Yes	Grain crediting from Exhibit "A" School Lunch and Breakfast	
Does product contain non-creditable grains?	No		
Description of Creditable Grain Ingredient:	Grams of Creditable Grain Ingredient in each portion?	Gram Standard of Creditable Grain per ounce equivalent?	Creditable Amount (A/B)
Whole Wheat/Grain Flour (grams)	16.76	16 grams	1.05
Enriched Wheat Flour (grams)	16.11	16 grams	1.01
<b>TOTAL CREDITABLE GRAINS BY WEIGHT:</b>	<b>2.05</b>	<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>	<b>2.00</b>

## EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food Buying Guide:	Portion size of product as purchased	Weight of one ounce equivalent as listed in SP 30-2012	Creditable Amount
Bread or Buns	1.90 oz.	1.00 oz.	1.90
<b>TOTAL CREDITABLE GRAINS BY WEIGHT ROUNDED TO NEAREST 1/4:</b>			<b>2.00</b>

## MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients per Food Buying Guide (FBG)	Ounces of Raw Portion in Creditable Ingredient	Multiply	FBG Yield/Servings per Unit	Creditable Amount	
Reduced Sodium American Processed Cheese	0.40 oz.	x	1.00	0.40 oz.	
Lower Sodium Turkey Ham	0.80 oz.	x	1.00	0.80 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
	0.00 oz.	x	0.00	0.00 oz.	
A. Total Creditable Cheese or M/MA				1.20	
Commodity Beef, Ground, 20% fat	0.00 oz.	x	0.00	0.00 oz.	
Commercial Beef, Ground, 24% fat	0.00 oz.	x	0.00	0.00 oz.	
B. Total Creditable Beef amount				0.00	
Description of APP, Manufacturer's Name and Code #	Oz. Dry APP per Portion	Multiply	% of Protein As-Is	Divide by 18	Creditable Amount
	0.00	x	0.00	18	0.00 oz.
C. Total Creditable APP amount				0.00	
D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)				1.00	
TOTAL CREDITABLE MEAL CONTRIBUTION:		EQUIVALENT GRAINS:	2.00	MEAT/ MEAT ALTERNATE:	1.00