



# Product Specification/Formula Statement

310 W. Alondra Blvd.  
Gardena, CA 90248  
(310) 523-3664 - Office (310) 523-1619- Fax

Current as of: 07/27/20

Version #: 10/01/19

Supersedes Version #: 02/08/19

**Brand:** Hot Off The Grill

**Commodity Code #:** C13018

**Commodity UPC#:** 007219391 1318 9

**Commercial Code #:** 130018

**Commercial UPC#:** 007219391 1318 9

**Product Name:** Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

**USDA Commodities used:** Processed Cheese (100036)

**Buy American Provision Statement:**

Integrated Food Service certifies that we are in compliance with the "Buy American Provision" (SP20-2006 Revised). All products we produce and sell to School Food Agencies (SFA) containing USDA donated commodity Beef and/or Cheese have a minimum of 95% U.S. content. Our commercial products on the average contain 85% U.S content and minimum of 65% U.S. content.

**Handling and Cooking Instructions:**

**Shelf Life:** Frozen 9 months, once thawed 2 days (refrigerated).

**Safe Handling and Heating Instructions:** Product is Ready-to-Eat, but for a better experience, heat from a thawed state. Ensure an internal temperature of at least 160°F is achieved by using a calibrated food grade thermometer.

Do not remove wrap on wrapped product before heating.

**Microwave:** From Thawed State \*(Microwave ovens vary; adjust time accordingly to heat product) 1. Open one end of the package. 2. Place on microwave safe plate, 3. Microwave 40-50 seconds; or until heated through.

**Conventional Oven (Frozen):** n/a

**Convection Oven (Frozen):** n/a

**Conventional Oven (Thawed):** 325 F 18 - 20 Minutes

**Convection Oven (Thawed):** 325 F 18 - 20 Minutes

**Ingredients:**

Whole Grain Hawaiian Bun: Water, Whole Wheat Flour, Enriched Wheat Flour (Flour, Malted Barley Flour, Niacin, Reduced Iron, Thiamine Mononitrate, Riboflavin, Folic Acid), Sugar, Soybean Oil. Contains Less Than 2% of: Salt, Yeast, Gluten, Calcium Propionate, Sodium Stearoyl Lactylate, Calcium Sulfate, Enzymes, Turmeric. Turkey Ham Flavored Turkey Bologna, Smoke Flavoring Added: Turkey Thigh, Water, Isolated Soy Protein, Less Than 2% Sugar, Salt, Vinegar, Sodium Phosphate, Sodium Nitrite, Smoke Flavoring, Sodium Erythorbate. Reduced Sodium, Reduced Fat Pasteurized Process American Cheese: Milk and Skim Milk, Water, Dairy Product Solids\*, Modified Food Starch\*, Cream, Contains 2% or Less of Cheese Culture, Citric Acid, Color Added, Enzymes, Milk Protein Concentrate\*, Potassium Citrate, Salt, Sodium Citrate, Sorbic Acid (Preservative), Soy Lecithin, Vitamin A Palmitate. \*Ingredient not in Regular Pasteurized Process American Cheese.

**Allergen Statement (Product Contains):**

☒ Wheat

☐ Eggs

☐ Tree Nuts

☐ Fish/Shellfish

☒ Milk

☐ Peanuts

☒ Soy

☒ Gluten

**Nutritional Information:**

Weight	87.88 g	Dietary Fiber	1.99 g	Sugar	5.22 g
Calories	186.16	Fat (total)	4.25 g	Calcium	105.20 mg
% Calories Fat	20.55 %	Fat (saturated)	1.37 g	Iron	1.85 mg
% Calories Sat Fat	6.62 %	Trans Fat	0 g	Vitamin C	0 mg
Protein	10.62 g	Cholesterol	16.98 mg	Vitamin A	121.85 IU
Carbohydrate	27.21 g	Sodium	392.23 mg	Riboflavin	0 mg
Niacin	0 mg	Thiamine	0 mg	Potassium	0 mg

**Case Coding Example:**

(Manufacture Date/ Production Line #)

(Example: January 1st 2013 Product produced on Line A)

010113A

I certify that the above information is true and correct and that a 3.10 ounce serving of the above product (ready for serving) contains 1.00 ounces of equivalent meat/meat alternate when prepared according to directions.

I further certify that any APP used in the product conforms to the Food and Nutrition Service Regulations (7 CFR Parts 210,220,225,226, Appendix A)

Signature

Jean-Yves Courbin, V.P. of Operations

7/27/2020

(310) 523-3664

Printed Name

Date

Phone Number



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## Product Name:

Turkey Ham & Cheese on a Whole Grain Hawaiian Bun - Individually Wrapped

## Packaging:

CN Label: N.A.

Case Count: 100

Case Cube: 1.13

Cases/Pallet: 72

Portion Size: 3.10 oz.

Net Wt./Case: 19.38 LBS.

Case Dimensions: 18 x 12 x 9

Pallet Config: 8 x 9

## EQUIVALENT GRAIN CALCULATIONS

Does product meet Whole Grain Rich criteria?  
(at least 50% or 1st ingredient?)

Yes

**Grain crediting from Exhibit "A"  
School Lunch and Breakfast**

Does product contain non-creditable grains?

No

Description of Creditable  
Grain Ingredient:

Grams of Creditable Grain  
ingredient in each portion?

Gram Standard of Creditable Grain  
per ounce equivalent?

Creditable  
Amount (A/B)

Whole Wheat/Grain Flour (grams)

16.76

16 grams

1.05

Enriched Wheat Flour (grams)

16.11

16 grams

1.01

**TOTAL CREDITABLE GRAINS BY WEIGHT:**

**2.05**

**TOTAL CREDITABLE GRAINS BY WEIGHT  
ROUNDED TO NEAREST 1/4:**

**2.00**

## EQUIVALENT GRAINS CALCULATIONS PER FOOD BUYING GUIDE (GROUP B)

Description of Product per Food  
Buying Guide:

Portion size of product  
as purchased

Weight of one ounce equivalent  
as listed in SP 30-2012

Creditable  
Amount

Bread or Buns

1.90 oz.

1.00 oz.

1.90

**TOTAL CREDITABLE GRAINS BY WEIGHT  
ROUNDED TO NEAREST 1/4:**

**2.00**

## MEAT/ MEAT ALTERNATIVE CALCULATIONS

Description of Creditable Ingredients  
per Food Buying Guide (FBG)

Ounces of Raw Portion  
in Creditable Ingredient

Multiply

FBG Yield/Servings  
per Unit

Creditable Amount

Reduced Sodium American Processed Cheese

0.40 oz.

x

1.00

0.40 oz.

Lower Sodium Turkey Ham

0.80 oz.

x

1.00

0.80 oz.

0.00 oz.

x

0.00

0.00 oz.

0.00 oz.

x

0.00

0.00 oz.

**A. Total Creditable Cheese or M/MA**

**1.20**

Commodity Beef, Ground, 20% fat

0.00 oz.

x

0.00

0.00 oz.

Commercial Beef, Ground, 24% fat

0.00 oz.

x

0.00

0.00 oz.

**B. Total Creditable Beef amount**

**0.00**

Description of APP, Manufacturer's Name and Code #

Oz. Dry APP per Portion

Multiply

% of Protein As-Is

Divide by 18

Creditable Amount

0.00

x

0.00

18

0.00 oz.

**C. Total Creditable APP amount**

**0.00**

**D. Total Creditable Amount (A + B + C, rounded down to nearest 1/4 ounce)**

**1.00**

**TOTAL CREDITABLE MEAL CONTRIBUTION:**

**EQUIVALENT GRAINS:**

**2.00**

**MEAT/ MEAT ALTERNATE:**

**1.00**