Nutrition	Amount /serving		%DV*	Amount /serving		%DV*	*Percent Daily Values diet. Your daily value			
Facts	Total Fat	1g	2%	Sodium	90mg	10/	depending on your ca Calories 2,000	alorie need 2,500	ls.	
	Saturated Fat	0g	0%	Potassium	45mg	1%	Total Fat L	ess than	65g	80g
Serving Size 1 Roll (28g)	Trans Fat	0g		Total Carbohydrate	14g	5%	Saturated L	ess than	20g	25g
Servings per Container 216	Polyunsaturated	0g		Dietary Fiber	1g	5%	Cholesterol L	ess than	300mg	300mg
	Monounsaturated	0g		Sugars	2g		Sodium L	ess than	2400mg	2400mg
				Protein	3g		Potassium L	ess than	3500mg	3500mg
Calories 80	Cholesterol	0mg	0%				Total Carbohydrate		300g	375g
Calories from Fat 10	Vitamin A 0%	Vita	amin C 0%	Calcium 2%		Iron 4%	Dietary Fiber		25g	30g
	Thiamine 10%	Riboflavin 4%		Niacin 6%			Calories per gram: Fat 9, Carbohydrates	4, Protei	n 4	

INGREDIENTS: WHOLE GRAIN WHEAT FLOUR, ENRICHED UNBLEACHED FLOUR [WHEAT FLOUR, MALTED BARLEY FLOUR, REDUCED IRON, THIAMINE MONONITRATE (VITAMIN B1), RIBOFLAVIN (VITAMIN B2), NIACIN (VITAMIN B3), FOLIC ACID], WATER, YEAST, HONEY, SUGAR, WHEAT GLUTEN, SOYBEAN OIL, POTATO FLOUR, SALT, MALT, MONOGLYCERIDES, MOLASSES, SODIUM STEAROYL LACTYLATE, POTASSIUM CHLORIDE, SODIUM GLUCONATE, CALCIUM PROPIONATE (A PRESERVATIVE)VINEGAR, CALCIUM SULFATE, CITRIC ACID, ASCORBIC ACID; TOPPED WITH WHEAT BRAN.

GF-7285-0115

Contains wheat ingredients.

Dist. By Gordon Food Service, Grand Rapids, MI 49501

NUTRITION & HEALTH CLAIMS		NUTRITIONAL VALUES per servin	PRODUCT SPECIFICATIONS		
Enriched	Kosher Pareve	WeightWatchers® PointPlus®		net weight	216oz (13lbs 8oz) 6.1kg
0g of Trans Fat /serv		Grams of Creditable Whole Grains	9.4	dimensions	L 8.5" x W 6" x H 2.25"
0g of Cholesterol /serv		Total Creditable Grains	16	count /pkg	12 rolls -18packs
0g of Saturated Fat /serv		OEG Method 1	1	count /case	
No High Fructose Corn Syrup	Whole Grain Council Stamp	OEG Method 2	1	style	round top
Reduced Sodium		Sodium for 100g of Product	292mg	topping	wheat bran
Nutrition Statement	Reduced Sodium: 25% less sodium than regular rolls. Sodium has been reduced from 120mg to 90mg per serving.				

^{***}OEG= Ounce Equivalent Grains



Created By: Tara Withington

File: Product Formulation Statement

Approved By: Rod Radalia

Rev. No: 4

Date: 8/1/13

Page 1 of 1

Aunt Millie's Bakeries

350 Pearl Street, Fort Wayne, IN 46802 PHONE: (260)424-8245

Product Formulation Statement

Product Name: Dinner Rolls, Whole Gra	in Honey Wheat, 12oz	Code No:			
Case Weight and Pack/Count: 13lbs (18pck-12ct) Serving Size (Weight,	/Volume):1 Roll (28g)Calori	es per Serving:80		
Primary Grain Ingredients in Product:	Whole Grain Wheat Flour and Enriched	Unbleached Flour			
I. Does the product meet the Whole (Refer to SP 30-2012 Grain Requireme	소리스() (1804년) [1917년 1일 [1] (1804년 1일 [1] (1804년) (1804년 1일 [1] (1804년) (1804년 1904년 1904년 1904년 1904년 1904년 1	 rogram and School Breakfast Program.)			
II. Does the product contain non-cre (Products with more than 0.24 oz equ for school meals.)	ditable grains: Yes No× uivalent or 3.99 grams for Groups A	_ How many grams: -G of non-creditable grains may not cre	dit towards the grain requirements		
determine if the product fits into Gro	oups A-G (baked goods), Group H (rain component based on creditabl	ational School Lunch Program and Schocereal grains) or Group I (RTE breakfas e grains. Groups A-G use the standard	t cereals). (Different methodologies		
Serving Size (per grams)	Grams per Ounc	e Equivalent (28g)	Creditable Amount		
Α		В	A divided by B		
28		28	1.0		
Total Ounce Equivalent Grains (OEG)			1.0		
Method 2					
Description of Creditable Grains	Grams of Creditable Grains Ingredient per Portion ¹ A	Gram Standard of Creditable Grains per oz equivalent $(16g)^2$ B	Creditable Amount A divided by B		
Whole Wheat Flour	9.4	16	0.5875		
Enriched Flour	6.6	16	0.4125		
			1.0		
Total Creditable Grains ³			1.0		
Creditable grains are whole-grain meal/flour and enriched meal/flour 1 (Serving size) X (% of creditable grain in formula). Please be aware 2 Standard grams of creditable grains from the corresponding Group 3 Total Creditable Amount must be rounded down to the nearest qu	that serving sizes other than grams must be converted to grams o in Exhibit A.	a.			
I certify that the above information i of Method 2 (ready to eat) contains _		Method 1 (ready to eat) contains 1.0	_ serving(s) of Grains. One serving		
Rod Radalia V.P., Technical Services & C	dalia Quality Assurance	Date: 01/28/2015			
- 1,					

Striving for Perfection